



# Data sheet Premium Cast Vinyl K70000/K71000/K71100 Series

## Product Description

These premium quality cast vinyl films are intended for use in all exterior marking and signage applications.

The films have the ultimate properties for outdoor durability and are suitable for graphics on original equipment identification, building signage and vehicle graphics to include trucks, recreational vehicles and automobiles. They are also widely used for train liveries, boats and as temporary livery on aircraft. End users of the K70000 Series have included OEMs, aftermarket livery companies and national airlines.

The cast materials are very conformable making them perfect for use on smooth, textured and contoured surfaces, and are available in a wide range of colours with a permanent adhesive and double sided PE coated liner.

Custom colour matching is offered to suit specific requirements. (Subject to minimum quantities).

## Products available

Available in an extensive range of gloss solid and metallic colours along with matt versions of the black white and clear and etched glass effect. See KPMF's Cast Colour Card or Cast Swatch to see the full range of cast colours.

## Physical Characteristics

	TEST METHOD	TYPICAL VALUE
Film Thickness	ISO 4591:1992	30µm - 57µm
Elongation	ISO 527:1996	>50%
Dimensional Stability (150 x 150mm/48 hours/70°C)	FTM14/Aluminium	<0.4 mm
Gloss 60°	ASTM 523-89	Gloss >85 Matt <20

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## Adhesive

Clear permanent Acrylic solvent based adhesive

## Adhesive properties

Adhesive Thickness 25g/m<sup>2</sup>

Adhesion to stainless steel 20 Mins/180° >450 N/Metre (Gloss and Matt)

Adhesion to stainless steel 24 Hrs/180° >530 N/Metre (Gloss and Matt)



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## Release Liner

PE Coated Printed Grey KPMF Logo

## Widths

1220 & 1524mm

## Durability

Flammability		Self-Extinguishing
Artificial Weathering	Atlas Xenon Arc	>2000 hours >1000 hours window films
Weathering - Gloss & Matt Black/White/Clear Colours Metallics Etch Window Films	Vertical Exposure/Mid Europe	10-12 Years 10-12 Years 10-12 Years 8-10 Years

Durability is based on middle European exposure conditions.

Service Temperature -40°C to 90°C

**Resistance to various liquids after application and conditioned for 24 hours at 23°C. Results examined 1 hour after test.**

Humidity	24 hours at 38°C and 100%	No effect
Water (Distilled)	24 hours at 32°C	No effect
Diesel Fuel	1 hour at 23°C	No effect
SAE Motor Oil	24 hours at 23°C	No effect
Antifreeze/Water (1:1)	24 hours at 23°C	No effect
Hydraulic Oil	24 hours at 23°C	No effect
Battery Acid	24 hours at 23°C	No effect

## Product Usage guide



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Typical application for outdoor durability, for graphics on original equipment identification, building signage and vehicle graphics to include trucks, recreational vehicles and automobiles. They are also widely used for train liveries, boats and as temporary livery on aircraft.

The materials are very conformable, being able to be used on smooth, textured and contoured surfaces, and are available in a wide range of colours including metallic.

Custom colour matching is offered to suit specific requirements. (Subject to minimum quantities).

KPMF films should not be applied to unsound surfaces or to surfaces which may subsequently crack, peel, outgas or are of low surface energy. It is recommended that any application surface should have an energy level in excess of 40 dyne/cm. (Polyolefins should be in excess of 45 dyne/cm).

Prolonged exposure to high and low temperatures in the presence of chemicals such as solvents, acids etc. may eventually cause deterioration. Actual performance will depend on substrate preparation, exposure conditions and application of marking.

When using metallic finish films, always keep the application direction of the film consistent with the orientation of the film from the roll when applying to the vehicle.

Although we have good control of the colour production of KPMF products at our multiple locations, as with all other manufacturer's products, customers should be aware that there may be subtle variances between samples, swatches and production materials, so therefore it is advisable to avoid using different batches of material for the same end application to avoid possible colour shifts between the batches.

Application temperature onto clean, dry surface min +10°C

### Storage

Shelf life (before application) Two years, out of direct sunlight between 15°C and 23°C and 30 to 70 % relative humidity

### Product Warranty

Kay Premium Marking Films are produced under stringent manufacturing conditions. The information and typical values shown are based upon research believed to be reliable and are provided without guarantee and do not constitute a warranty. The values are not for use in specifications. Ink and paint systems can affect the performance of film and also the adhesive properties, as can application techniques. Users are advised to ensure that performance and reliability are not compromised by determining the suitability of each product prior to its intended use.

Kay Premium Marking Films are produced under careful quality control and are warranted to be fit for the purpose and free from defect in material and workmanship. Any material shown to be defective to our satisfaction at the point of sale shall be replaced free of charge. Kay Premium Marking Films Limited liability to the purchaser shall in no circumstances exceed the cost of the amount of the defective material supplied. This product has been warranted to provide clean removability, under controlled conditions, up to a period of three years from a range of substrates. Clean removability is deemed with less than 30% adhesive residue when using heat and chemical removal methods. Exceptions to the removal warranty are those applied to the following: pre-existing graphics, paint which is not properly bonded to the substrate and custom paint applications. There is no guarantee made for; ease or speed of graphic removal, removal from improperly cured paint, removal from oxidized or chalked substrates, or from horizontally exposed outdoor applications. Due to the large variety of available paint finishes, it is advisable to fully evaluate small areas particularly after printing prior to complete applications.

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The data included on the Data sheet shows typical properties and should not be taken as a guarantee for performance.

